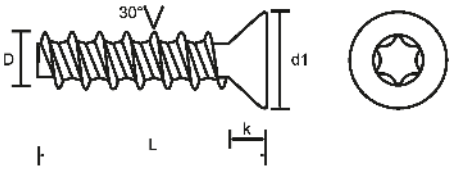
METRIC

Thread Forming Screws

FOR PLASTICS

(6-Lobe) Countersunk 30°

RoHS 2 Compliant



Dia. D max	2.2	2.5	3	3.5	4	5	6	-	Dia. D max
Dia. Gauge	-	-	-	-	-	-	-	-	Dia. Gauge
d1 - max	3.80	4.70	5.50	7.30	8.40	9.30	11.30	-	d1 - max
k - ref	1.30	1.75	2.05	2.80	3.25	3.40	3.80	-	k - ref
s - A/F	-	-	-	-	-	-	-	-	s - A/F
Recess	T6	T8	T8	T15	T20	T20	T30	-	Recess
L- Length mm									L- Length mm
5									5
6	✓	✓	✓						6
8		✓	✓						8
10		✓	✓	✓	✓				10
12			✓	✓	✓				12
14									14
16			✓	✓	✓	✓			16
18									18
20			✓	✓	✓	✓			20
25									25
30									30
-									-
-									-
-									-
-									-
-									-
-									-